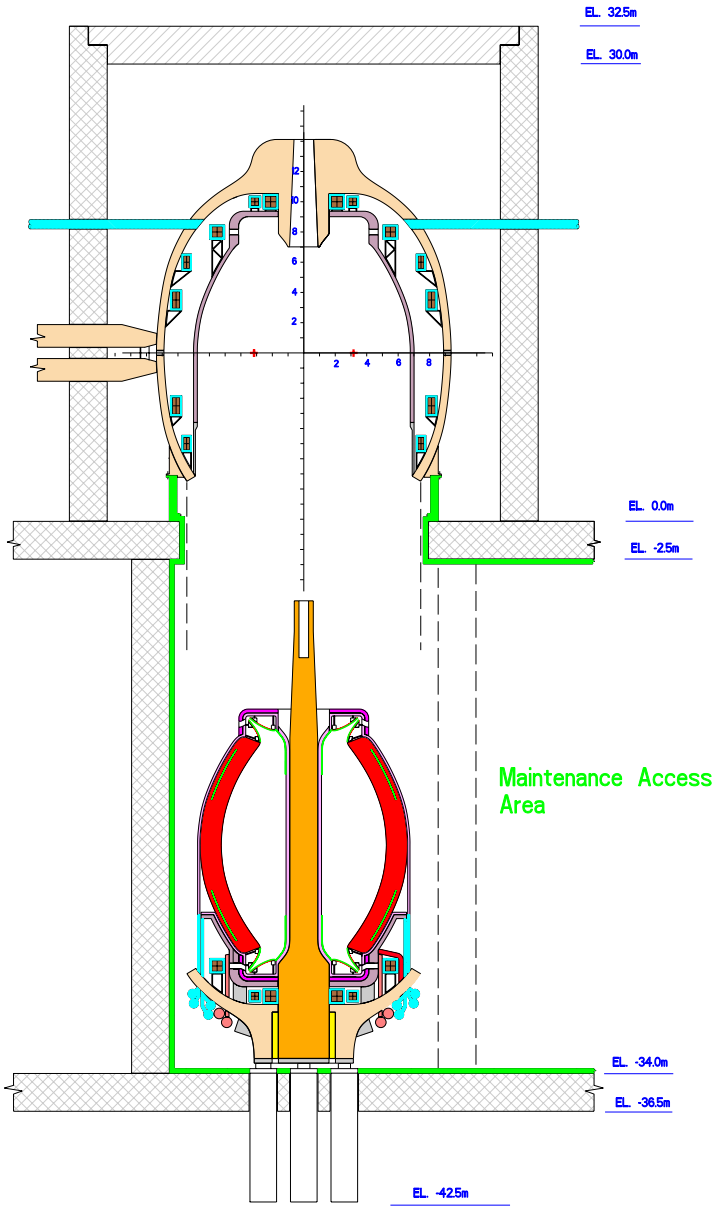
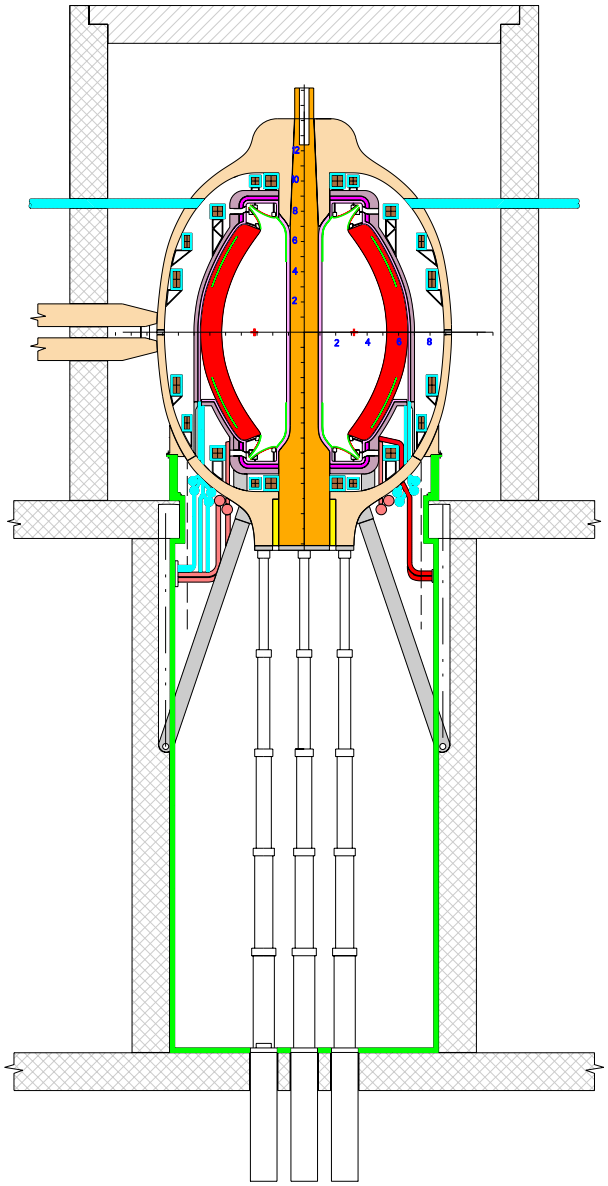
ARIES-ST Machine Addembly Sequence



(4)



(5)